HITACHI

Reliable Solutions

Corporate Vision FY2023-1Q

Public Relations & Investor Relations Dept. Corporate Brand & Communications Group

@Hitachi Construction Machinery Co., Ltd.

1 Company Outline

- Medium-term Management Plan BUILDING THE FUTURE 2025
- Explanatory Meeting Material for Business Results for the First Quarter ended June 30, 2023

Company Hitachi Construction Machinery Co., Ltd. Stock Exchange Listings: Tokyo (#6305)

Major Manufacturing, sales and service of construction equipment, transportation equipment, and other machines and devices.

Established 1 October 1970

Capital 81.6 billion yen

Subsidiaries 79 companies (Japan 7, Overseas 72) **Affiliates** 23 companies (Japan 3, Overseas 20)

Number of Consolidated: 25,430 Employees Non-Consolidated: 5,621

(As of March 31, 2023)



Chairman and Executive Officer, CEO Kotaro Hirano President and Executive Officer, 600 Masafumi Senzaki 1970

2008

2013

2016

2017

Developed cable-operated shovel and 1950 started the mass production of construction machinery.

Developed the first hydraulic excavator in Japan 1965 made purely with domestic technologies.

> Separated from Hitachi, Ltd. **Established Hitachi Construction Machinery Co., Ltd.**

First Start-up



Launched the largest Japanese-made hydraulic excavator (at the time) 1973 equipped with a proprietary technology.

1988 Started a joint venture with Deere & Company in the Americas. Launched of wheel loaders.



Launched the world's first hydraulic excavator 2000 equipped with satellite communication function.

> Launched one of the largest Japanese-made rigid dump trucks(at the time) which employed an AC drive system driven.

Launched service solution ConSite

Made H-E Parts International LLC(U.S.A.), a provider of comprehensive solutions for mining machinery, a consolidated subsidiary.

Made Bradken Pty.Ltd. (Australia), a manufacturer of parts for mining machinery, a consolidated subsidiary.







2022 Mar

Aug

Started full-scale independent business development in the Americas

Dissolution of joint venture with Deere & Company

Independence from Hitachi Group

Approximately half of the Company's shares held by Hitachi, Ltd. are sold to Japan Industrial Partners and ITOCHU Corporation

Second Start-up



Change in shareholder composition

Until Hitachi, Ltd. Aug 2022 51.4% Japan Industrial Partners and ITOCHU Corporation to make a 50-50 investment

HCJI Holdings 26% Present

Hitachi, Ltd. 25.4%

Details

- Continued use of Hitachi brand
- ✓ Continued collaboration with Hitachi Group in R&D and parts trading, including IoT
- ✓ Working with new partners in North America and various other areas

Construction / Mining Machinery







Value Chain Business

···Businesses other than new machinery sales



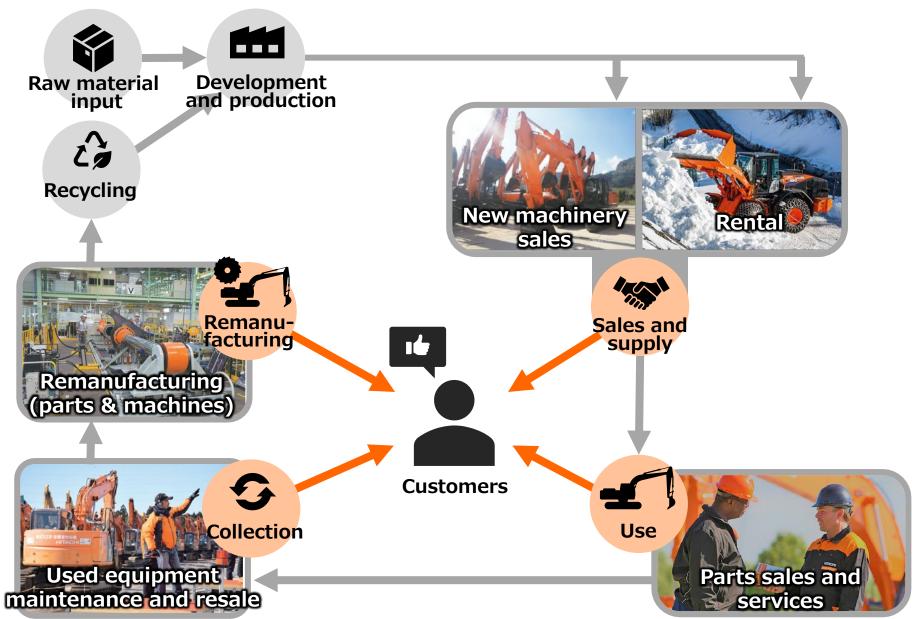


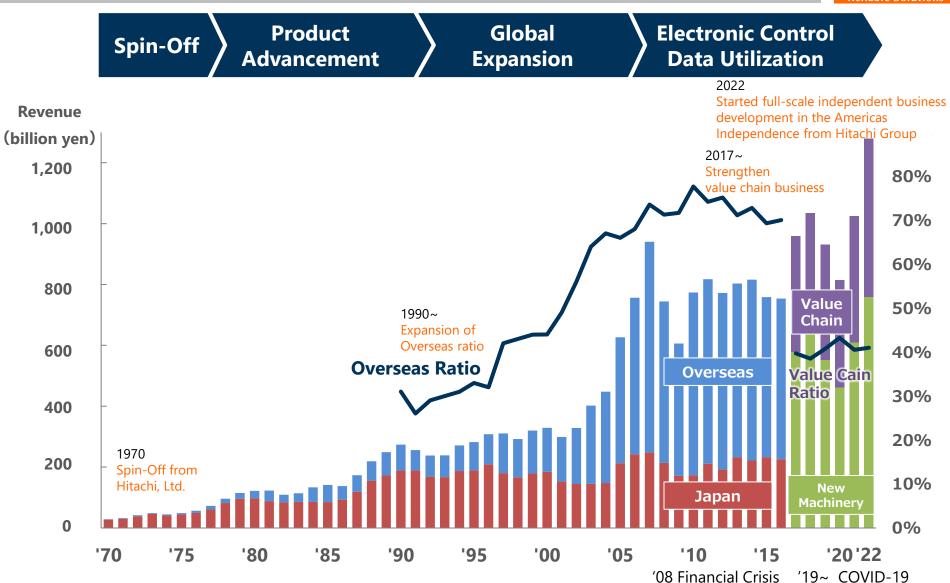




Providing a "Value Chain" at various contacts with customers

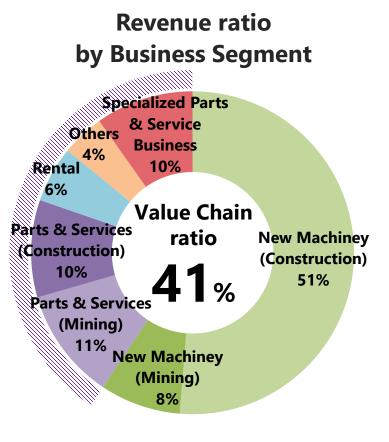
Reliable Solutions

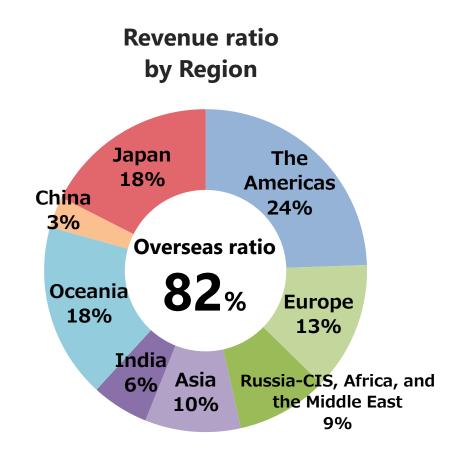




^{*} Value chain: Businesses other than new machinery sales, such as parts and service, specialized parts & service business, rental, and used equipment

Revenue in FY2022: 1,279.5 billion yen









Unique R&D and advanced production technology

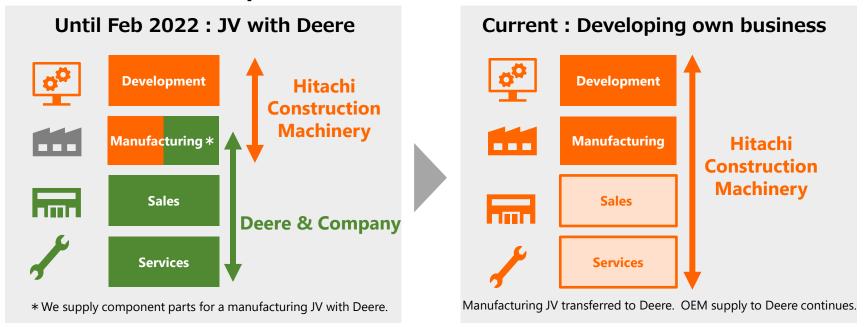


Providing customers with the best solutions for work efficiency and asset management



Build deep contacts with customers based on direct sales and services

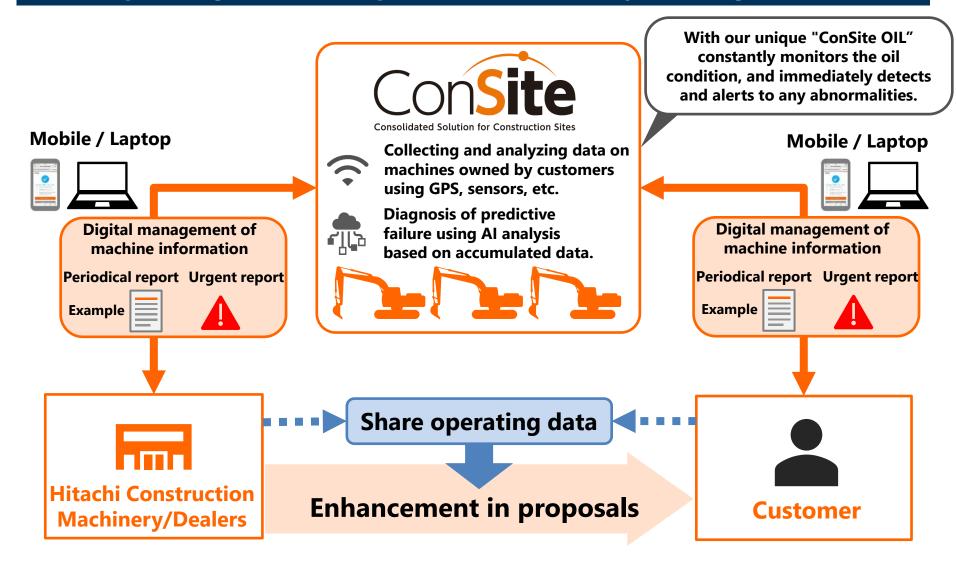
Dissolution of JV with Deere & Company, a major U.S. agricultural machinery manufacturer. Shifting to a business structure that integrates all processes from development to sales and services on its own



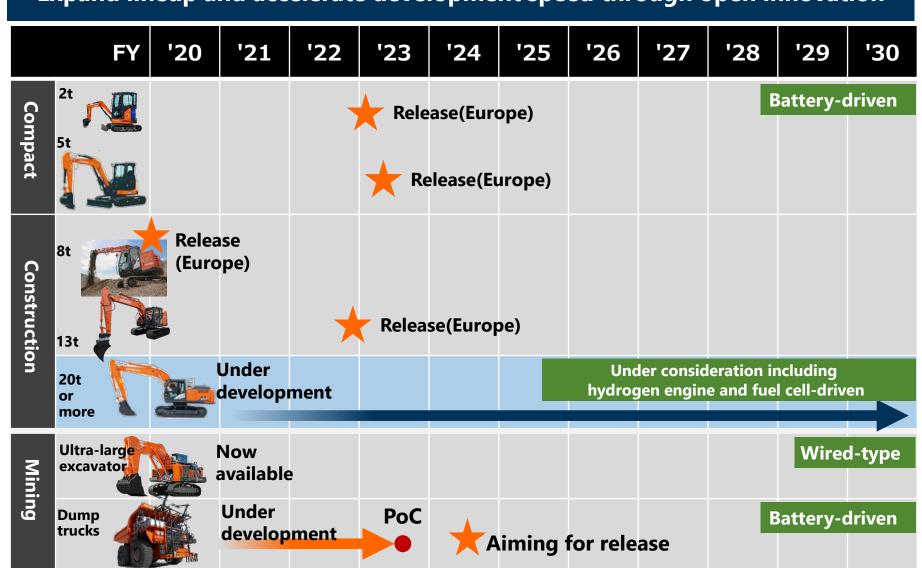
Expanding Opportunities through developing own business

- ·Introduce the latest machine equipped with the new hydraulic system and ConSite
- Full-scale development of the value chain business
- •Strengthen the mining business, for which after-sales service is important.

Expanding revenue of parts and services by utilizing ConSite



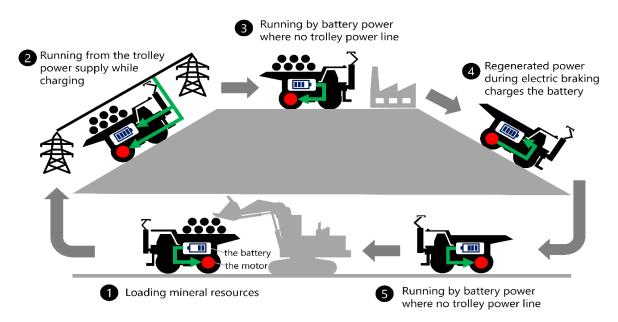
Expand lineup and accelerate development speed through open innovation



Beginning Joint Development of a Fully Electric Dump Truck with ABB

2023: Scheduled to begin PoC at customer's mine

2024: Aiming for launch





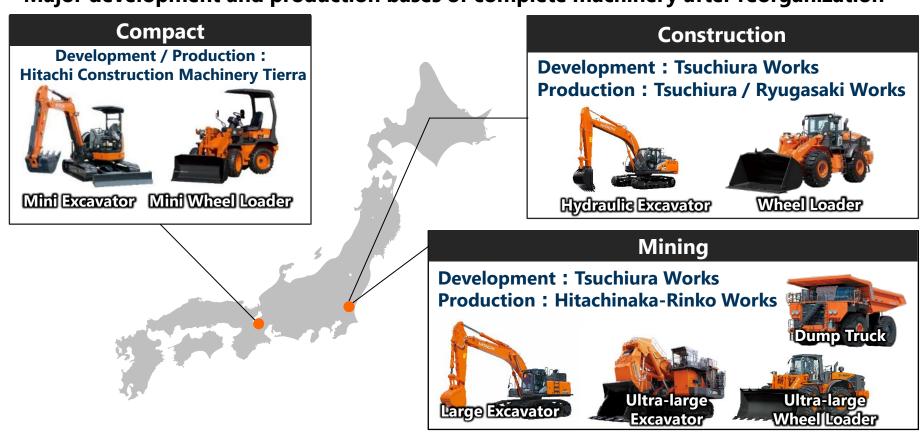
Rigid dump truck model with trolley



Digital Mining promoted by ABB

Phased reorganization of development and production bases starting in FY2018 Scheduled to be completed in FY2027

Major development and production bases of complete machinery after reorganization



Consolidation of development and production bases into three business areas

Shift to customer orientation and improvement of production efficiency

1 Company Outline

Medium-term Management Plan BUILDING THE FUTURE 2025

Explanatory Meeting Material for Business Results for the First Quarter ended June 30, 2023

- 1. Business Environment
- 2. Group Identity of Hitachi Construction Machinery
- 3. Core Strategy of the Medium-term Management Plan
 - 1) Delivering Innovative Solutions for Customer Needs
 - 2) Enhancing Value Chain Business
 - 3) Expanding Business in the Americas
 - 4) Strengthening Human Capital and Corporate Capabilities
- 4. Toward the Realization of a Sustainable Society
 - 1) Initiatives toward Carbon Neutrality
 - 2) Initiatives of the Circular Economy
- 5. Targets of the Medium-term Management Plan

Changes in the social, technological, and economic environment

- Aging and a shortage of workers in secondary industry
- Broadly defined software, shift to utilization value, and progress in digital technology
- Acceleration of economic transformation to realize a sustainable global environment
- Emergence of geopolitical risks

Changes in the competitive environment

- Accelerating development of decarbonization technologies including electrification in developed countries and mining markets
- Firm establishment of conversion of customer needs "from hardware products to solutions"
- Rise of Chinese manufacturers in emerging countries
- Competition or cooperation with other industries with digitization

Capital structure changes

- **Hitachi, Ltd.** Collaborative creation with the Hitachi Group in various R&D fields to accelerate environmental responses and the circular economy
- ITOCHU Corporation ————— Acceleration of business expanding in North America and promotion of business
- Japan Industrial Partners, Inc.
 Strengthening of the medium- to long-term management foundation and enhancement of corporate capabilities

Hitachi Construction Machinery is entering a new phase of growth with various changes

2. Group Identity of Hitachi Construction Machinery

Reliable Solutions

Formulating our own group identity in response to business environmental changes

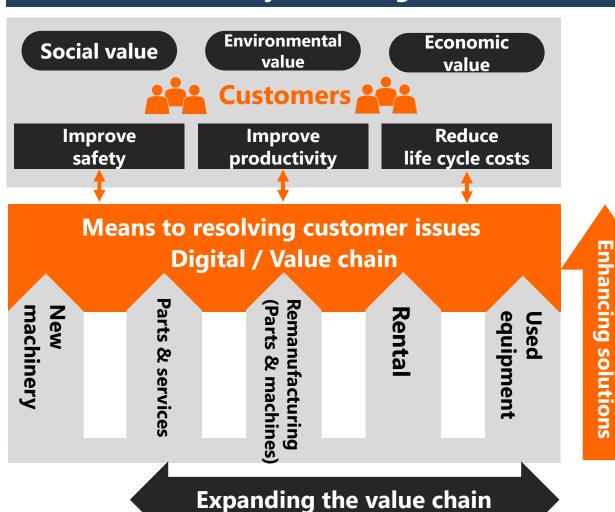
Reliable Solutions We are a reliable solutions partner with/for our customers



3. Core Strategy of the Medium-term Management Plan

Reliable Solutions

Growing as a true solutions provider by delivering innovative solutions



Core Strategy

Delivering innovative solutions for customer needs

Enhancing value chain business

Expanding business in the Americas

Strengthening human capital and corporate capabilities

3. 1) Delivering Innovative Solutions for Customer Needs Compact and Construction Business



Reliable Solutions

Customers' issues have never changed. However, the solutions are getting more and more complicated.

Stable machine operations and preventive maintenance

Aging of operators and a shortage of workers

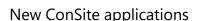
Comprehensive efficiency of people (operators), things (machines), and work (construction) & environmental response

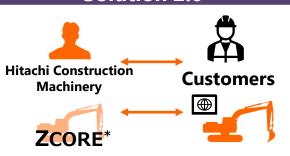
Expansion of Solution 1.0

Enhancement of Solution 2.0

Challenge to Solution 3.0







Cooperative safety and advanced autonomous operation



Building an ecosystem through collaborative creation with customers and partners in other industries







Delivering solutions for customer issues through product evolution, various data collaboration and digital utilization

*ZCORE: Machine control platform for digital and connected features

3. 1) Delivering Innovative Solutions for Customer Needs Mining Business

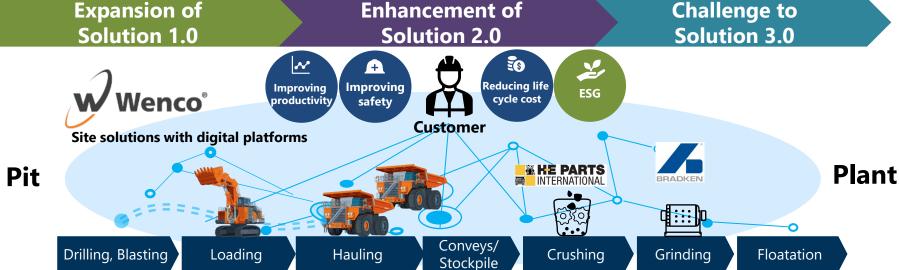
HITACHI

Reliable Solutions

Visualization of the operation and realization of optimal procurement

Further improvement of safety & productivity and reduction of LCC* & environmental impact

Maximization of social value and corporate value by resolving customer issues



Collaboration with Wenco/ Bradken/H-E Parts, ConSite Mine

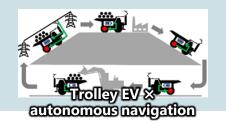
Advanced automation and autonomous technology

Participation in the ecosystem through collaborative creation with customers and partners in other industries









Delivering solutions for customer needs by data collaboration with a variety of touchpoints from pit to plant and product evolution using digital means

3. 2) Enhancing Value Chain Business

Reliable Solutions

Expanding value chain business by further strengthening our solutions and proposal capabilities to meet customer expectations

Parts and services business

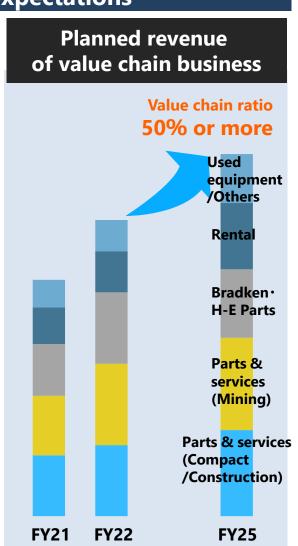
- Proposing solutions for extension of machine service life, maximization of operating time, and improvement of working efficiency by utilizing ConSite to monitor every single machine in the world.
- Offering service parts with quality and price that meet customer needs by enhancement of the lineup
- Expansion of remanufacturing capacity and establishment of a global optimum production system
- Carrying out the machine remanufacturing business on a full scale

Mining business/ Cooperation with Bradken and H-E Parts

- Further strengthening of mining value chain business from pit to plant (consumable parts, etc.)
- Promoting a global expansion of high-profit businesses (remanufacturing business for mining machinery, consumable parts business in the mineral processing area, etc.)

Rental and used equipment business

- Expanding overseas rental business suit to different market environment
- Promoting sales strategies for high-value-added used equipment
- Increasing used equipment value by PREMIUM USED/ REFURBISHED USED



3. 3) Expanding Business in the Americas

Reliable Solutions

Expanding business and stabilizing revenue Contributing to global growth

Compact & construction business

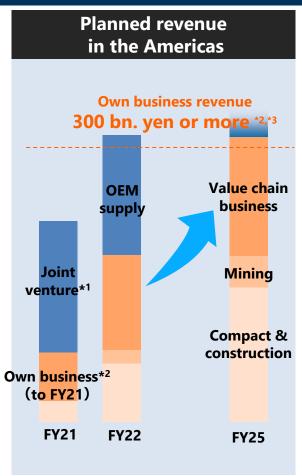
- Establishing an own sales network in Central & South America
- Diversifying sales channels
- Enhancing finance business

Mining business

- Expanding sales of ultra-large excavators for construction and quarry sites in addition to mining sites
- Enhancing support systems in South America
- Strengthening the dump truck support system

Value chain business

- Building an operational base for parts remanufacturing
- Expanding rental business
- Selling young, good-quality used equipment from Japan



^{*1:} Joint venture business involves supplying components and completed products, and consigning sales and services to Deere & Co., and receiving profit share.

^{*2:} Own business up to FY2021 consisted solely of the wheel loader business and what came from consolidated subsidiaries.

^{*3:} The investment policy of the Americas business is to be up to 100 billion yen, evaluating where to invest heavily while looking at the business environment.

3. 4) Strengthening Human Capital and Corporate Capabilities

Reliable Solutions

Strengthening our business structure globally, all the way from R&D to production, supply, sales, and services

Human capital · Organization · Culture

- Providing education and opportunities for human capital to play an active role globally
- Sophistication of global performance management through the business unit system
- A culture that accomplishes initiatives through the management system for the business plan

R&D system

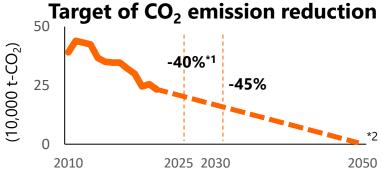
- Global collaboration and strengthening of open innovation
- Transforming the corporate culture through agile development
- Responding to paradigm shifts in construction machinery

Revenue structure

- Continuing to promote total cost reduction activities in all divisions through the business unit system
- Improving profitability by increasing production efficiency in domestic business restructuring
- Strengthening the global supply system for products and service parts
- Increasing efficiency by leveraging DX and deploying the rental and used equipment management system globally
- Strengthening indirect cost controls to respond quickly to market changes

Strengthening efforts to realize the 1.5°C scenario and achieving carbon neutrality by 2050

Production (Scope 1+2)



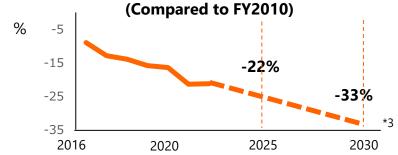
- *1: Compared to FY2010
- *2: Graph image is for illustrative purposes only; actual results through FY2022
- Increasing productivity/ Introduction of energy-saving equipment
- Developing thorough energy-saving and CO₂ reduction activities
- Active use of renewable energy



Utilizing wind power and solar power

Products (Scope 3)

Target of CO₂ reduction ratio



- *3: Graph image is for illustrative purposes only; actual results through FY2022
 - Expansion of decarbonized products (such as electric construction machines)
 - Providing ICT and IoT solutions
 - Expansion of used equipment and remanufacturing businesses

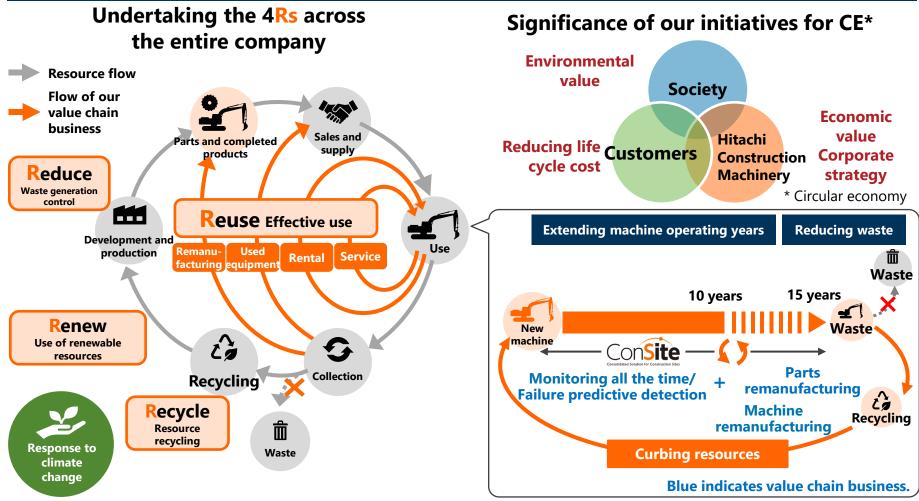


Electrified products



Remanufacturing business

Expanding value chain business to extend our product life cycle one and a half fold, and then maximizing customer value and minimizing resource consumption



5. Targets of the Medium-term Management Plan

Reliable Solutions

KPI			Medium-term Management Plan FY2025 targets	Reference FY2022 results
Growth	Value chain ratioOwn business revenue in the AmericasR&D/Revenue ratio		50% or more 300.0 billion yen or more 3% or more	40.6% 182.0 billion yen 1.9%
Profitability	·Adjusted operating income ratio ·EBITDA margin*1		13% or more 18% or more	10.6% 14.2%
Safety	·Net D/E ratio		0.40 or less	0.60
Efficiency	•Operating cash flow margin*1 •ROE •ROIC*1*3		10% or more 13% or more 9% or more	-2.0% 11.0% 8.4%
Shareholder return*2	·Consolidated dividend payout ratio		Stable and continuous implementation with a consolidated dividend payout ratio of 30%-40% as a guide	33.3%
ESG	 Reducing environmental impact and CO₂ (total) 	Production (Scope 1+2)	-40 % VS. FY2010	published in
		Product (Scope 3)	-22% VS. FY2010	
	• Diversity, equity & inclusion	 Localization ratio of GM or higher in overseas group companies*1 	75%	72% * ⁴
		 Ratio of managers by gender (consolidated) *1 	Women 13% Men 15%	Women 10.4% ^{*5} Men 14.9%

^{*1:} Newly established indicators in this medium-term management plan

^{*2:} We aim to allocate one-third of operating cash flow to maintenance and strengthening investment, prior investment, and shareholder return & debt payment respectively, based on our fund allocation policy.

^{*3:} The level of capital cost (WACC) to be compared in the ROIC target is recognized at about 7%.

^{*4:} As of August 2022 *5: As of June 2022

1 Company Outline

- Medium-term Management Plan BUILDING THE FUTURE 2025
- Explanatory Meeting Material for Business Results for the First Quarter ended June 30, 2023

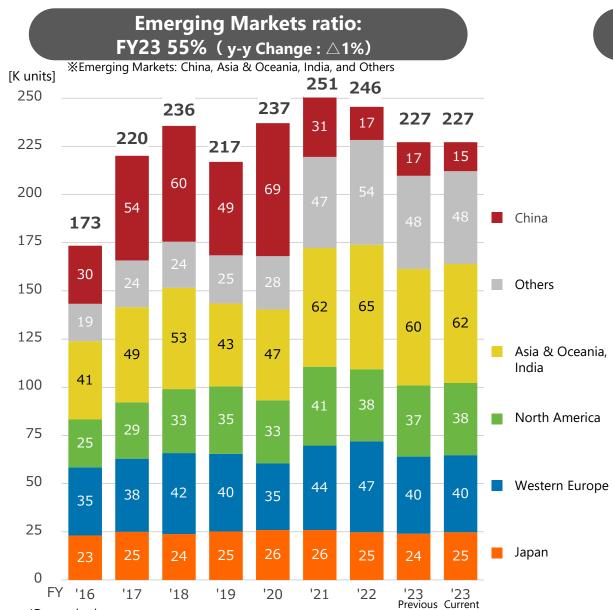
HITACHI

Reliable Solutions

1. Regional Market Environments and Projections

Global Demand Trend for Hydraulic Excavators

Reliable Solutions



Outlook Outlook

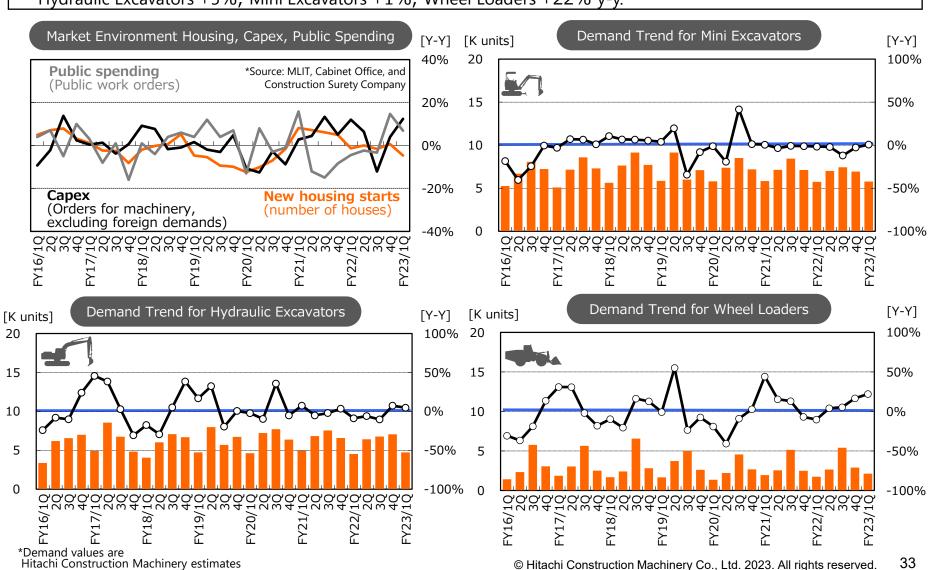
*Demand values are

Hitachi Construction Machinery estimates

Year-on-Year Change by Region

	'22	'23
Total	-2%	-7%
China	-45%	-13%
Russia, CIS, E Europe	+2%	-20%
Africa	-9%	-17%
Middle East	+65%	-2%
Latin America	+18%	-8%
Others	+15%	-11%
Asia	-2%	-8%
India	+14%	±0%
Oceania	+9%	±0%
Asia & Oceania, India	+5%	-4%
N America	-8%	±0%
W Europe	+7%	-15%
Japan	-4%	±0%

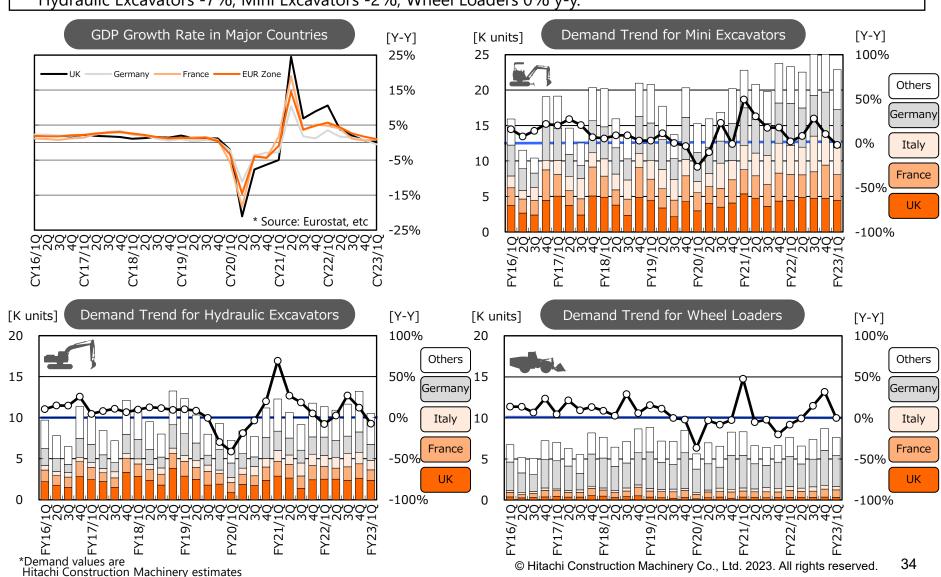
- New housing starts decreased & Public spending and Capex increased.
- Demand for Hydraulic excavators increased: Hydraulic Excavators +5%, Mini Excavators +1%, Wheel Loaders +22% y-y.



Europe: First Quarter (Apr to Jun 2023)

Reliable Solutions

- GDP growth rate in CY23 1Q slowed.
- Demand for Hydraulic excavators decreased: Hydraulic Excavators -7%, Mini Excavators -2%, Wheel Loaders 0% y-y.

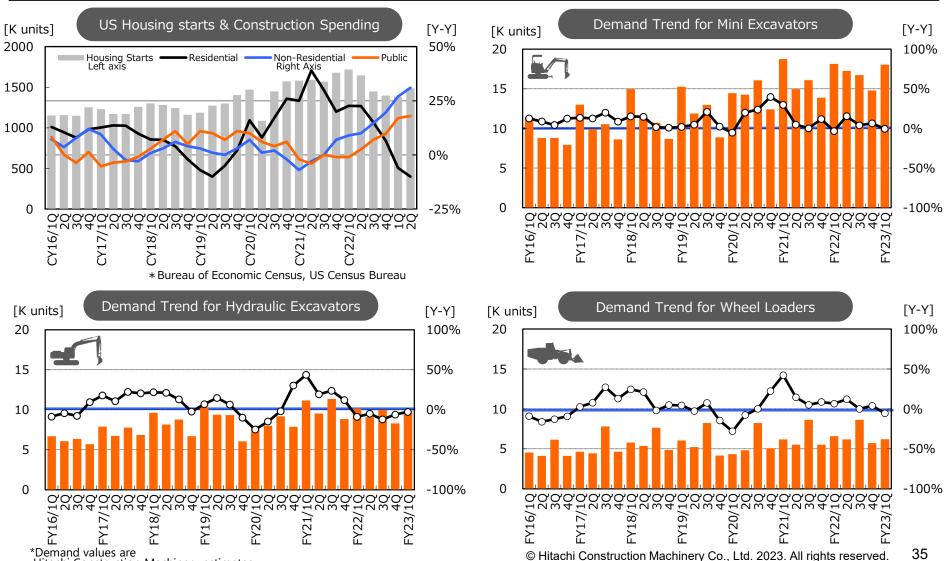


North America: First Quarter (Apr to Jun 2023)

Reliable Solutions

- The housing market is recovering. Non-residential and public works significantly increased.
- Demand for Hydraulic excavators slightly decreased: Hydraulic Excavators -3%, Mini Excavators -1%, Wheel Loaders -6% y-y.

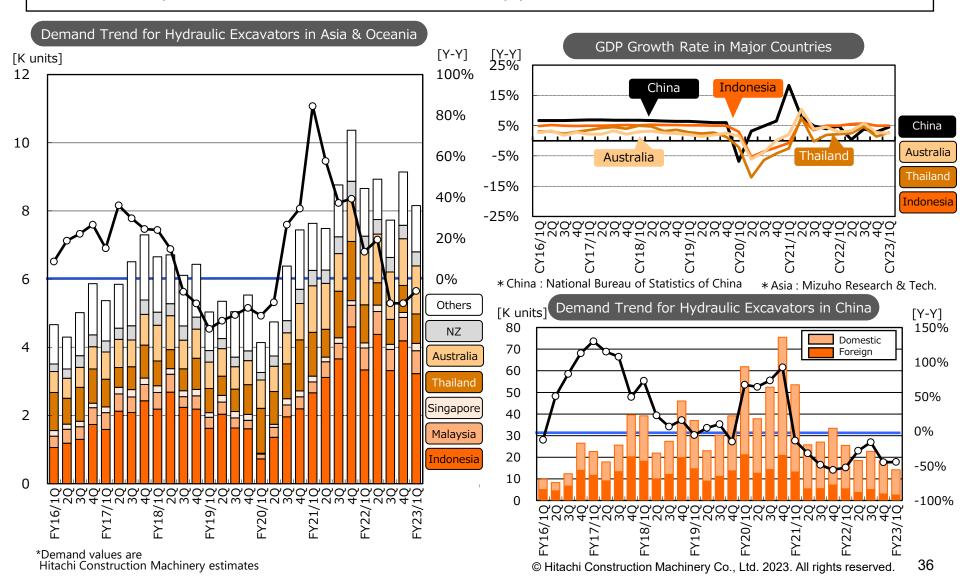
Hitachi Construction Machinery estimates



Asia Pacific & China: First Quarter (Apr to Jun 2023)

Reliable Solutions

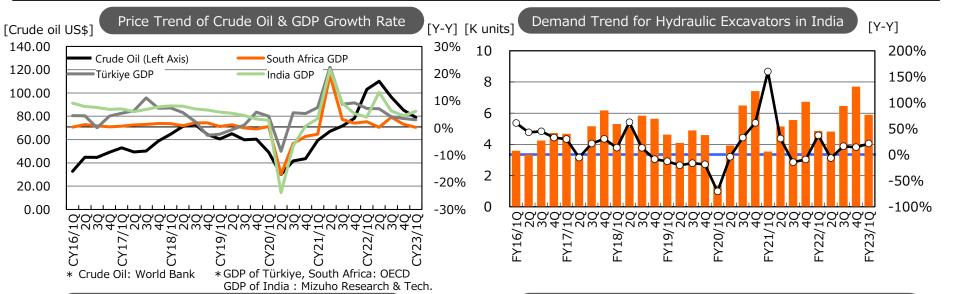
- Demand for Hydraulic excavators in the Asia & Oceania region decreased -6% y-y.
- Demand for Hydraulic excavators in China decreased -44% y-y.

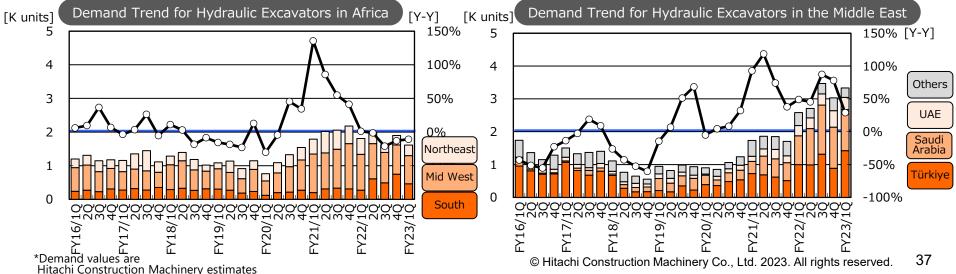


India, Middle East, Africa: First Quarter (Apr to Jun 2023)

Reliable Solutions

- Demand for Hydraulic excavators increased in India +21% y-y.
- Demand for Hydraulic excavators decreased in Africa -11% y-y.
- Demand for Hydraulic excavators increased in the Middle East +29% y-y.



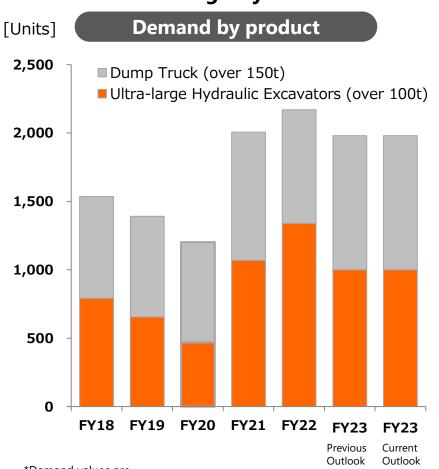


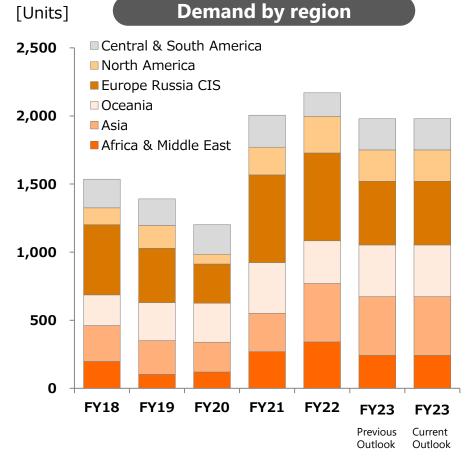
Mining machinery: FY2023 (April 2023 to March 2024)

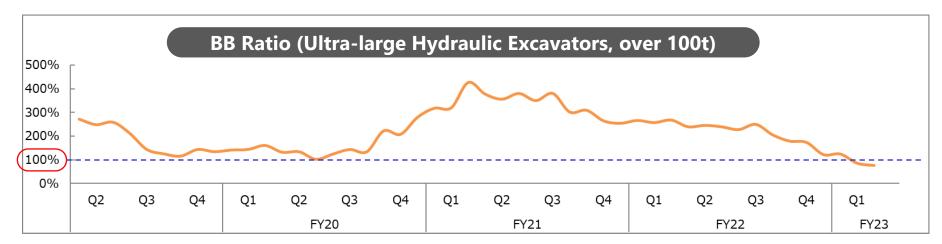
Reliable Solutions

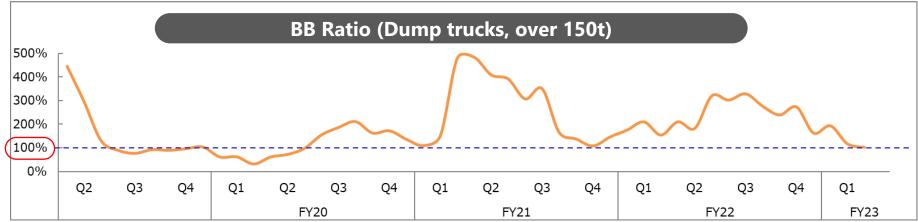
■ Global demand for mining in FY23 is almost same as the previous forecast. But as the demand in FY22 increased, FY23 demand forecasts have been revised to "flat to -10%" y-y. (Previously "remain flat")

Ultra-large Hydraulic Excavators (over 100t), Dump Trucks(over 150t)









^{*} Book-to-Bill(BB) Ratio = Bookings (Orders received)/Billings (Value of shipment)
Non-consolidated basis (average of 6 months)

Topic 1: Enhancement of Remote and Automated Operation Technology

Reliable Solutions

Development of a hydraulic excavator for remote / automatic operation solutions (May 2023)

Aiming to start sales in Japan by the end of FY2023 to expand the use of remote control and automatic operation









Partnership with aptpod, Inc. for high-speed data transmission technology (May 2023)

Creation of a digital twin with high real-time performance and joint development of systems for remote control and autonomous operation



Topic 2: Concentrating R&D resources in Tsuchiura to promote innovation

Reliable Solutions

Start of operation of "Orange Innovation Plaza" at Tsuchiura Works (May 2023)

- A place where approximately 3,000 people, mostly from R&D departments, gather
- Diverse communication spaces to create collaboration across departmental boundaries











Hitachi Construction Machinery Innovation Summit 2023 (May-June 2023)

- Organized as a meeting place for future business partners to cocreate new value
- An event where more than 40 companies with diverse technologies from various industries exhibited and actively exchanged opinions with participating employees



Topic 3: Continuing to Promote Support for Türkiye and Syria Earthquake Reconstruction Assistance

Reliable Solutions

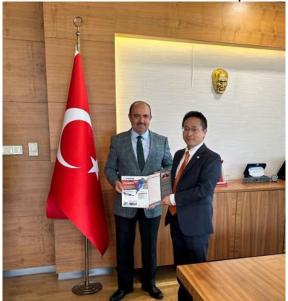
Donation by Hitachi Construction Machinery Middle East of breakers and filters to the Turkish Government Ministry of Agriculture and Forestry (July 2023)



- Breakers are used to dispose of the rubble of buildings destroyed by earthquakes. Various filters essential for periodic maintenance contribute to stable machines.
- The affiliated company "Eurasian Machinery LLP" in Kazakhstan also provides relief supplies to be donated to AFAD (Turkish Agency for Disaster and Emergency Preparedness), and the total donation amount of the Ministry of Agriculture and Forestry and AFAD is worth 35.5 million yen.



Reference photo: The Hitachi Construction Machinery Middle East hydraulic excavator, to which a breaker is attached, from the same manufacturer as the donated breaker



Republic of Türkiye Ministry of Agriculture and Forestry Zekeriya Nane (Deputy General Director) [Left] Hitachi Construction Machinery Middle East Arami Manabu President [Right]

Reliable Solutions

2. Business Results for the First Quarter ended June 30, 2023

(April 1, 2023 - June 30, 2023)

In 1Q of the year, revenue increased by 20%, supported by strong sales growth, especially in the Americas. Adjusted operating income increased by 83% y-y, and net income attributable to owners of the parent increased by 69%.

					[Simons or your]
	FY2023 1Q	3	FY2022 1Q	2	change
		320.0		267.5	20%
d operating income *1	11.8%	37.6	7.7%	20.6	83%
ng income	11.9%	38.2	8.1%	21.8	75%
before income taxes	13.6%	43.6	10.1%	27.0	62%
me attributable to of the parent	9.8%	31.4	6.9%	18.6	69%
	14.4%	46.2	10.5%	28.1	65%
Rate (YEN/US\$)		137.4		129.6	7.8
Rate (YEN/EURO)		149.5		138.1	11.4
Rate (YEN/RMB)		19.6		19.6	-0.0
Rate (YEN/AU\$)		91.8		92.6	-0.8
	d operating income *1 Ing income Defore income taxes The attributable to Of the parent Rate (YEN/US\$) Rate (YEN/EURO) Rate (YEN/RMB)	d operating income *1 11.8% In a gincome 11.9% Defore income taxes 13.6% In a me attributable to of the parent 9.8% Rate (YEN/US\$) Rate (YEN/EURO) Rate (YEN/RMB)	320.0 320.0 320.0 320.0 37.6 37.6 37.6 38.2 38.	1Q 320.0 320.0	1Q 320.0 267.5 d operating income *1 11.8% 37.6 7.7% 20.6 ng income 11.9% 38.2 8.1% 21.8 before income taxes 13.6% 43.6 10.1% 27.0 me attributable to of the parent 9.8% 31.4 6.9% 18.6 14.4% 46.2 10.5% 28.1 Rate (YEN/US\$) 137.4 129.6 Rate (YEN/EURO) 149.5 138.1 Rate (YEN/RMB) 19.6 19.6

^{*1 &}quot;Adjusted operating income" is presented as revenues less cost of sales as well as selling, general and administrative expenses.

^{*2 &}quot;EBIT" stands for Earnings Before Interests and Taxes, and is calculated by excluding "Interest income" and "Interest expenses" from "Income before income taxes"

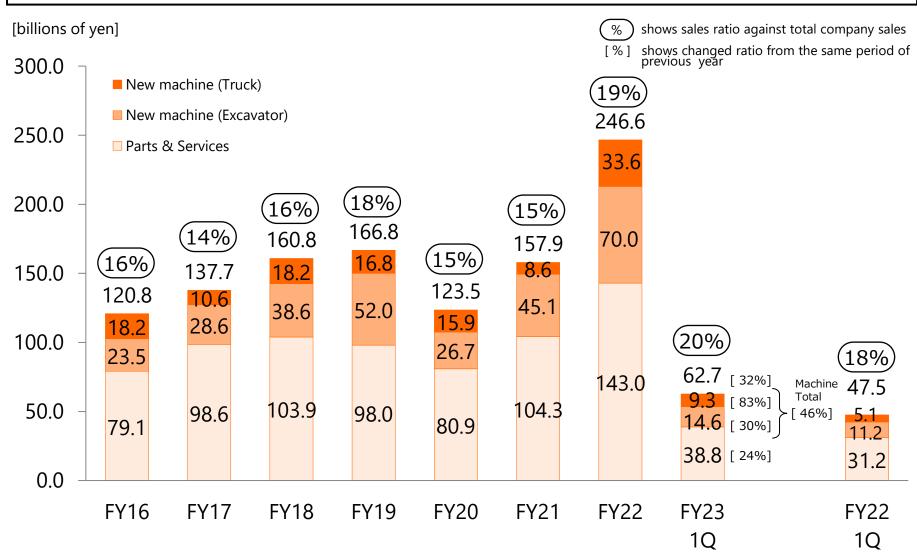
Revenue by geographic region (consolidated)

Reliable Solutions

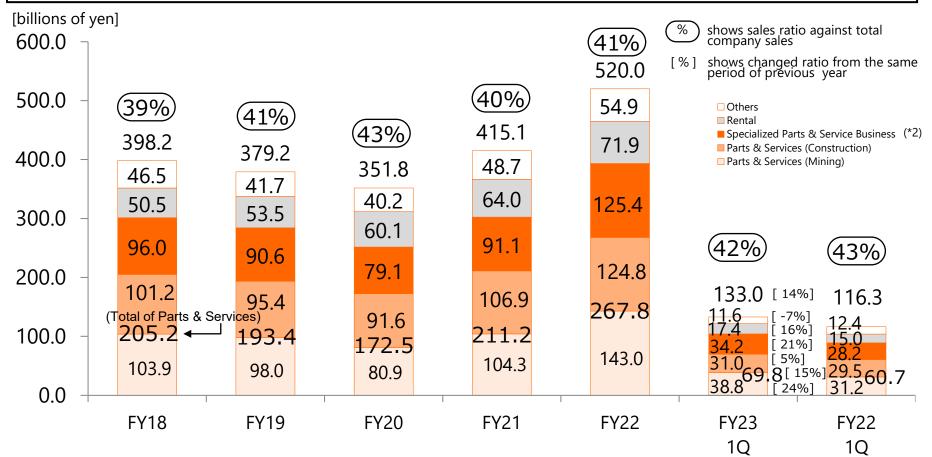
Although revenue in Russia-CIS and China decreased y-y, developing own business in the Americas increased significantly. Including the effect of depreciation of the yen, consolidated total revenue increased by 52.5 billion yen.

							[billions of yen]
		FY20	23	FY20	022	chan	ge
		10	2	10	Q	amount	%
Japan		44.2	14%	43.0	16%	1.3	3%
Asia		27.8	9%	23.3	9%	4.5	19%
India		16.1	5%	13.3	5%	2.8	21%
Oceania		61.0	19%	50.1	19%	10.9	22%
Europe		44.1	14%	38.8	15%	5.2	13%
	N. America	81.9	26%	53.9	20%	28.0	52%
	L. America	9.0	3%	7.3	3%	1.8	24%
The Americ	as	90.9	28%	61.1	23%	29.7	49%
(Developing	g own business)	(56.1)	(18%)	(37.2)	(14%)	(18.9)	(51%)
Russia-CIS		8.2	3%	12.0	4%	-3.8	-31%
M. East		7.5	2%	6.0	2%	1.5	26%
Africa		11.7	4%	10.0	4%	1.7	17%
China		8.5	3%	9.9	4%	-1.4	-14%
Total		320.0	100%	267.5	100%	52.5	20%
Overseas	ratio	86%		84%			

Revenue of mining increased by 32% to 62.7 billion yen y-y due to a significant increase in new machinery sales by capturing robust demand and parts & services.



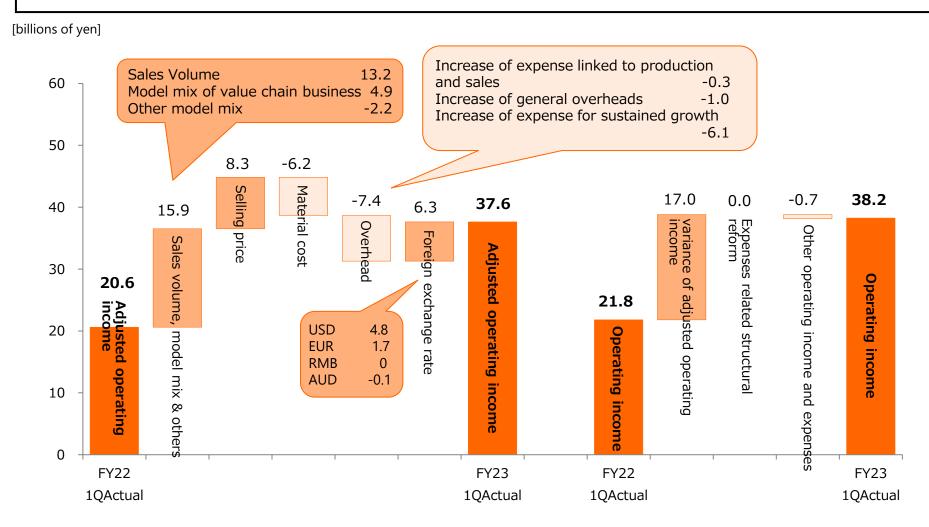
Revenue of the value chain business increased by 14% y-y to 133.0 billion yen due to expanding sales volume, especially parts and services as well as specialized parts & service and rental business.



(*1) Value chain: Total of Parts & services, Specialized parts & service business, Rental etc. other than new machine sales.

^(*2) Specialized parts & service business: The business segment primarily intends to provide development, production, distribution of parts and service solutions for mining facilities and equipment after the sales made that are not included in the construction machinery business segment.

Adjusted operating income increased by 17.0 billion yen y-y due to the impact of increased sales volume, price increase, and currency impact despite increased material costs and overhead costs.

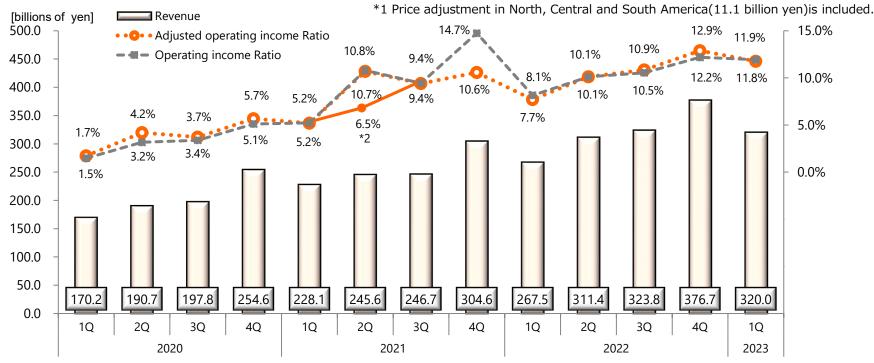


Summary of quarterly consolidated revenue and operating income (ratio)

HITACHI

Reliable Solutions
[billions of yen]

		2020			2021			2022			2023		
	1Q	2Q	3 Q	4Q	1Q	2Q*1	3 Q	4Q	1Q	2Q	3Q	4Q	1Q
Revenue	170.2	190.7	197.8	254.6	228.1	245.6	246.7	304.6	267.5	311.4	323.8	376.7	320.0
Adjusted operating income	2.9	8.0	7.4	14.4	11.8	26.3	23.2	32.2	20.6	31.5	35.1	48.5	37.6
Operating income	2.5	6.0	6.7	13.0	11.9	26.5	23.3	44.9	21.8	31.5	34.2	45.9	38.2



*2 Price adjustment in North, Central and South America(11.1 billion yen)is excepted.

FX rate	2020			2021			2022				2023		
rx rate	1Q	2Q	3Q	4Q	1Q	2Q	3Q	4Q	1Q	2Q	3Q	4Q	1Q
Rate (YEN/US\$)	107.6	106.2	104.5	105.9	109.5	110.1	113.7	116.2	129.6	138.4	141.6	132.3	137.4
Rate (YEN/EURO)	118.5	124.1	124.5	127.7	132.0	129.8	130.1	130.4	138.1	139.3	144.3	142.1	149.5
Rate (YEN/RMB)	15.2	15.4	15.8	16.4	17.0	17.0	17.8	18.3	19.6	20.2	19.9	19.3	19.6
Rate (YEN/AU\$)	70.7	75.9	76.3	81.8	84.3	80.9	82.9	84.0	92.6	94.5	92.9	90.6	91.8

Consolidated statement of financial position

Reliable Solutions

Total assets increased by 108.3 billion yen from the end of last fiscal year due to an increase in inventories and the effect of depreciation of the yen.

		_		
	(A) FY23-1Q	(B) Mar '2023	(C) FY22-1Q	(A)-(B) change
Cash and cash equivalents	107.9	112.0	148.9	-4.1
Trade receivables	299.5	305.3	251.7	-5.8
Inventories	525.1	450.8	419.1	74.3
Total current assets	981.6	908.9	861.7	72.7
Total non-current assets	753.7	718.1	671.4	35.6
Total assets	1,735.3	1,627.0	1,533.1	108.3
Trade receivables incl. non-current	341.7	344.6	295.4	-2.9
Inventories by products				
Unit	179.8	142.5	123.4	37.3
Parts	170.0	158.6	141.4	11.4
Raw materials, WIP and etc	175.4	149.6	154.3	25.7
Total inventories	525.1	450.8	419.1	74.3
On hand days(divided by revenue)				(Days)
Trade receivables	94	98	101	-4
Inventories	144	129	144	15
Trade payables	44	47	51	-3
Net working capital	189	176	190	13

			[bi	llions of yen]
	(D)	(E)	(F)	(D)-(E)
	FY23-1Q	Mar '2023	FY22-1Q	change
Trade and other payables	264.9	274.5	245.4	-9.6
Bonds and borrowings	564.8	507.5	437.3	57.3
Total liabilities	985.5	926.0	831.4	59.6
(Equity attributable to owners of the parent ratio)	(40.6%)	(40.6%)	(41.8%)	(-0.0%)
Total equity	749.7	701.0	701.7	48.7
Total liabilities and equity	1,735.3	1,627.0	1,533.1	108.3
	(32.5%)	(31.2%)	(28.5%)	(1.4%)
Interest-bearing debt	564.8	507.5	437.3	57.3
Cash and Cash equivalents	107.9	112.0	148.9	-4.1
Net interest-bearing debt	(26.3%)	(24.3%)	(18.8%)	(2.0%)
Debt	456.9	395.5	288.4	61.4
Net D/E Ratio	0.65	0.60	0.45	0.05

Operating cash flow was negative at 12.5 billion yen due to deterioration of working capital, etc. Free cash flow was negative at 28.8 billion yen when combined with negative investment cash flow.

	FY20 10		FY20		chan	ge
Net income		33.6		19.5		14.0
Depreciation and amortization	50.1	16.6	34.4	14.9	15.7	1.7
(Increase)decrease in trade/lease receivables		18.6		42.8		-24.1
(Increase)decrease in inventories		-46.3		-25.8		-20.5
Increase(decrease) in trade payables	-34.9	-7.2	14.0	-2.9	-48.9	-4.3
Others, net		-27.7		-38.3		10.5
Net cash provided by (used in) operating activities		-12.5		10.2		-22.7
Cash flow margin for operating activities		-3.9%		3.8%		-7.7%
Net cash provided by (used in) investing activities		-16.3		-10.6		-5.7
Free cash flows		-28.8		-0.4		-28.4
Net cash provided by (used in) financing activities		20.9		46.6		-25.7

Summary of consolidated earnings forecast

Reliable Solutions

The consolidated income statement for FY2023 is unchanged from the previous forecast as of April 2023 and revenue is expected to increase by 2% y-y, adjusted operating income by 3% y-y, and net income attributable to owners of the parent by 17% y-y.

note : < > shows previous forecast as of April 2023

Tiole: < > Shows previous	TOTECASE as	ou Api	11 2023			[Dillions of yen]
	FY2023			FY2022	cha	nge
	F	orecast		Actual	amount	%
D	.1.200	. 0.	1 200 0	4 270 5	20.5	20/
Revenue	<1,300		1,300.0	·		2%
l	<10.89		(10.8%)	` ,	` ,	
Adjusted operating income	<140.		140.0	135.7		3%
	<10.59	%>	(10.5%)	(10.4%)	(0.0%)	
Operating income	<136.	0>	136.0	133.3	2.7	2%
	<10.19	%>	(10.1%)	(8.8%)	(1.3%)	
Income before income taxes	<131.	0>	` 131.Ó	`112.Ź	`18.3 [´]	16%
Net income attributable to	<6.3%	6 >	(6.3%)	(5.5%)	(0.8%)	
owners of the parent	<82.0)>	`82.Ó	` 70.2	` ′	17%
EBIT	<137.2	2>	137.2	119.0	18.2	
	1Q 2	2Q-4Q	Total	FY2022		
Currency	Actual Fo	orecast	Forecast	Actual	change	
Rate (YEN/USD)	137.4	130.0	131.7	135.4	-3.8	For FX
Rate (YEN/EUR)	149.5	130.0	133.8	141.0		sensitivity,
Rate (YEN/RMB)	19.6	18.1	18.4	19.7	-1.4	please refer
Rate (YEN/AUD)	91.8	84.0	86.1	92.7	-6.6	to appendix 1.
Cash dividend per share (yen) *1	to be	determi	ined	110	-	

^{*1 &}quot;Cash dividend per share": The Company will pay dividends linked to its consolidated business results twice, interim and year end, in the fiscal year and aim to maximize shareholder returns based on a stable and continuous dividend payout ratio of approx. 30% to 40%.

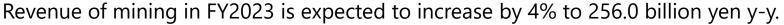
Consolidated revenue forecast by geographic region

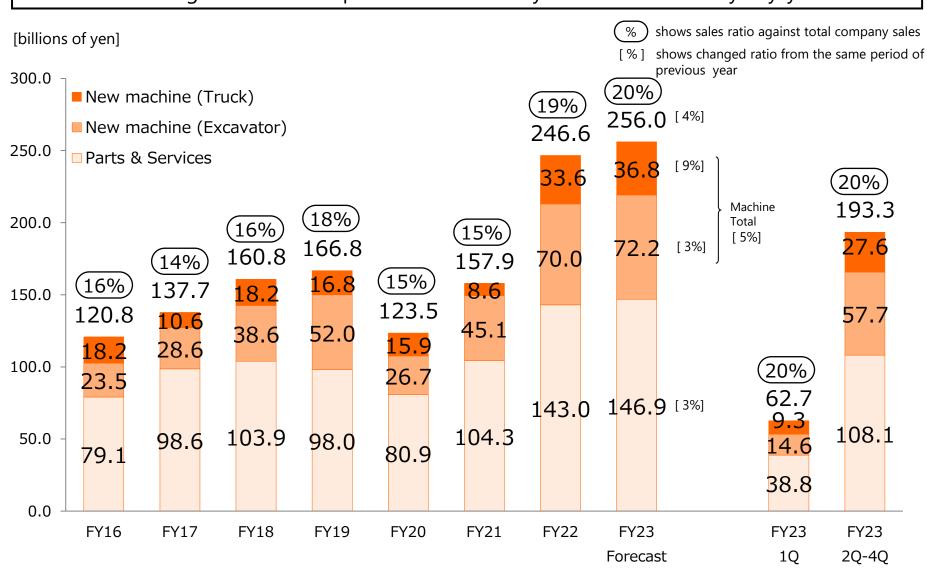
Reliable Solutions

Consolidated revenue for FY2023 is expected to increase by 20.5 billion yen y-y due to expanding developing own business in the Americas despite the impact of the yen's appreciation.

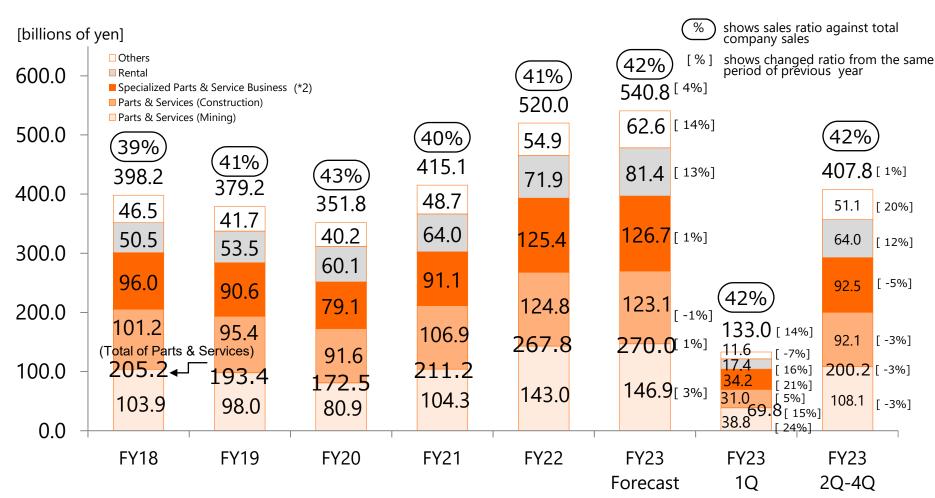
(billions of yen)

						(Dillid)	ons or yen)
		FY20		FY20		cha	nge
		Forec	ast	Actu	lai	amount	%
Japan		229.6	18%	224.0	18%	5.7	3%
Asia		126.3	10%	122.7	10%	3.6	3%
India		66.9	5%	73.1	6%	-6.2	-8%
Oceania		220.0	17%	225.4	18%	-5.4	-2%
Europe		158.6	12%	164.9	13%	-6.2	-4%
	N. America	309.3	24%	274.1	21%	35.1	13%
America	L. America	32.8	3%	38.3	3%	-5.5	-14%
		342.1	26%	312.5	24%	29.6	9%
(Developing	own business)	(211.2)	(16%)	(182.0)	(14%)	(29.2)	(16%)
Russia-CIS	5	30.4	2%	37.4	3%	-6.9	-19%
M. East		27.9	2%	25.0	2%	2.9	12%
Africa		66.0	5%	54.7	4%	11.3	21%
China		32.2	2%	40.0	3%	-7.8	-20%
Total		1,300.0	100%	1,279.5	100%	20.5	2%
Overseas ratio		82%		82%			





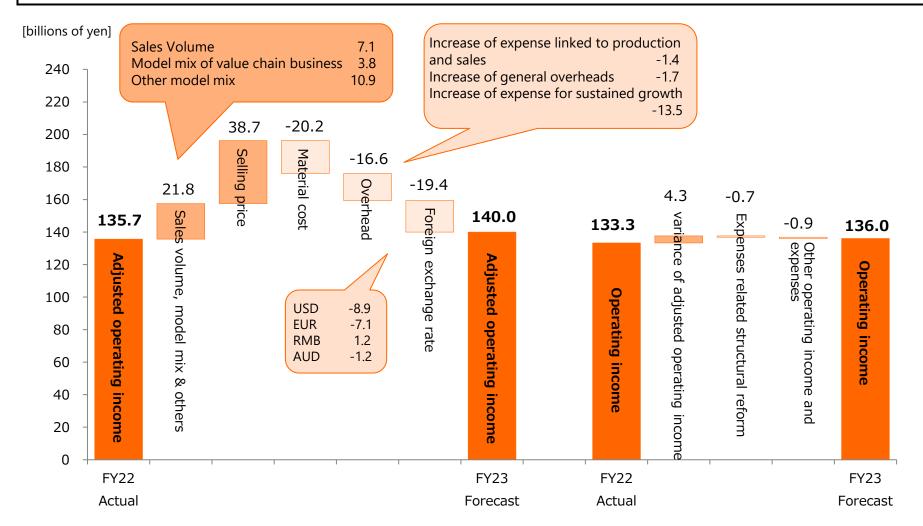
Revenue of the value chain in FY2023 is expected to increase by 4% to 540.8 billion yen y-y.



^(*1) Value chain: Total of Parts & services, Specialized parts & service business, Rental etc. other than new machine sales.

^(*2) Specialized parts & service business: The business segment primarily intends to provide development, production, distribution of parts and service solutions for mining facilities and equipment after the sales made that are not included in the construction machinery business segment.

Adjusted operating income increased by 4.3 billion yen y-y due to an increase in sales volume and model mix and selling price increase although there is an increase in overhead costs and material costs and appreciation of the yen.



Appendix 1: FX rate and FX sensitivity

Reliable Solutions

The forecast exchange rate of major currencies for FY2023 is unchanged from the previous announcement.

FX rate and FX sensitivity

		FX I	rate		FX sensitivity (2Q-4Q)						
Currency		FY23		FY22			Adjusted				
Currency	1Q 2Q-4Q Total Actual		Condition	operating							
	Actual	Forecast	Forecast	Actual			income				
USD	137.4	130.0	131.7	135.4	Impact by 1 yen depreciation	2.6	1.9				
EUR	149.5	130.0	133.8	141.0	Impact by 1 yen depreciation	0.9	0.7				
RMB	19.6	18.1	18.4	19.7	Impact by 0.1 yen depreciation	0.2	-0.1				
AUD	91.8	84.0	86.1	92.7	Impact by 1 yen depreciation	1.9	0.3				

Appendix 2: Detail of mining revenue

Reliable Solutions

			FY23			FY22					
		Forecast			Actual			Change			
		1Q	2-4Q	Year	1Q	2-4Q	Year	1 Q	2-4Q	Year	
America	Excavator	7.9	26.6	34.5	5.8	26.9	32.7	2.1	-0.3	1.8	
	Dump Truck	2.4	6.1	8.5	0.9	3.2	4.1	1.5	2.8	4.4	
	Total	10.3	32.7	43.0	6.7	30.2	36.8	3.7	2.5	6.2	
Europe, Africa	Excavator	7.3	29.9	37.3	8.0	27.7	35.7	-0.7	2.2	1.6	
and Middle East	Dump Truck	5.1	21.8	26.9	4.7	22.3	27.0	0.4	-0.5	-0.1	
	Total	12.5	51.8	64.2	12.7	50.1	62.7	-0.2	1.7	1.5	
Asia & Oceania	Excavator	25.9	76.6	102.4	18.3	79.6	97.8	7.6	-3.0	4.6	
	Dump Truck	13.4	29.1	42.5	9.3	37.5	46.8	4.1	-8.5	-4.3	
	Total	39.3	105.7	144.9	27.5	117.1	144.6	11.7	-11.4	0.3	
China	Excavator	0.3	1.4	1.6	0.2	1.1	1.3	0.1	0.3	0.4	
	Dump Truck	0.0	0.0	0.0	0.0	0.1	0.1	0.0	-0.1	-0.1	
	Total	0.3	1.4	1.6	0.2	1.2	1.4	0.1	0.2	0.3	
Japan	Excavator	0.3	1.5	1.8	0.4	0.6	1.0	-0.1	0.9	0.8	
	Dump Truck	0.0	0.4	0.4	0.0	0.0	0.0	0.0	0.4	0.4	
	Total	0.3	1.9	2.2	0.4	0.6	1.1	-0.1	1.2	1.1	
Total	Excavator	41.7	136.0	177.7	32.6	135.9	168.5	9.1	0.1	9.2	
	Dump Truck	20.9	57.4	78.3	14.8	63.2	78.1	6.1	-5.9	0.2	
	Total	62.7	193.3	256.0	47.5	199.1	246.6	15.2	-5.8	9.4	

Appendix 3: Segment information

Reliable Solutions

The amortizations of PPA are included in the adjusted operating income of the specialized parts & service business. The amount of 0.3 billion yen is included in FY2023 1Q, and the amount of 1.1 billion yen is included in the forecast for FY2023.

[billions of yen]

EV2022	Reportable	segment				
FY2023 1Q Actual	Construction Machinery Business	Specialized Parts & Service Business*1	Adjustments*2	Total		
Revenue	285.8	35.5	-1.3		320.0	
Adjusted operating income	11.8% 33.9	10.6% 3.8	_	11.8%	37.6	

FY2023 Forecast	Reportable segment			[simons of yein]
	Construction Machinery Business	Specialized Parts & Service Business*1	Adjustments*2	Total
Revenue	1,173.3	128.0	-1.3	1,300.0
Adjusted operating income	10.7% 125.8	11.1% 14.2	-	10.8% 140.0

^{*1} In the FY2023, the business segment "Solution Business" was renamed "Specialized Parts & Service Business". The change to this reportable segment name does not have an effect on the segment information.

^{*2:} Adjustments represent eliminations of intersegment transactions and amounts of companies that do not belong to any operation segment.

We have chosen to align our activities with 10 of the 17 SDG's. Topics in this explanatory material are shown together with their corresponding SDG icon.







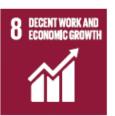
















Reliable Solutions

Cautionary Statement

This material contains forward-looking statements that reflect management's views and assumptions in the light of information currently available with respect to certain future events, including expected financial position, operating results, and business strategies. Actual results may differ materially from those projected, and the events and results of such forward-looking assumptions cannot be assured.

Factors that may cause actual results to differ materially from those predicted by such forward-looking statements include, but are not limited to, changes in the economic conditions in the Company's principal markets; changes in demand for the Company's products, changes in exchange rates, and the impact of regulatory changes and accounting principles and practices.

Trademark notice

AERIAL ANGLE, ConSite, Solution Linkage and ZCORE are registered trademark of Hitachi Construction Machinery Co., Ltd.

@Hitachi Construction Machinery Co., Ltd.