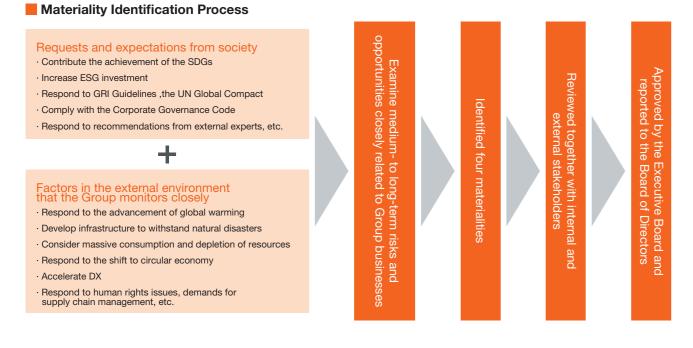
Value Creation Story

Hitachi Construction Machinery Group's Materiality

The Hitachi Construction Machinery Group reassessed materialities in fiscal 2021 in light of changes in social conditions, policies, and regulations in various countries. In the identification process, we examined medium- to long-term risks and opportunities from the perspectives of social issues, such as the SDGs and ESG, and the perspective of the external environment, which can enhance or damage corporate value. In this process, we identified four materialities. After repeated discussions, and tak-

ing into account the opinions of internal and external stakeholders, our Executive Board approved these four categories in July 2021, after which we reported the results in a Board of Directors meeting. We established key performance indicators (KPIs) for each materiality, managing progress a sustainability governance system. We will continue to reassess materialities as needed in light of changes in the external environment and other factors.



Major risks and opportunities associated with changes in the external environment

External Environment	Risks	Opportunities		Materialities		
Respond to the advancement of global warming	 Suspension of operations due to natural disasters Stricter environmental regulations in each country and region Changes in industrial structure due to the transition to low-carbon economies 	 Increased demand for environmentally conscious products and services Attracting ESG investment 		Development of prov ucts and technolog contributing to clima change mitigation ar		
Develop infrastructure to withstand natural disasters	 Supply chain disruption due to lack of progress in infrastructure development Market contraction due to decline of local economies 	Increased demand for infrastructure maintenance and upgrades		adaptation		
Consider massive consumption and depletion of resources	Damage to corporate value due to delays in implementation of initiatives Increased costs for introducing resource- conserving machinery	Expansion into new businesses Improvement of productivity via AI and IoT		Conversion to recy-		
Respond to the shift to circular economy	Increase in initial investment for conversion Increased product recovery and processing costs Increased procurement costs	oroduct recovery and processing opportunities, markets, and demand Beduction of manufacturing				
Accelerate DX	• Expansion of competitors and new entrants	 Expansion of contacts with start-ups leading to deeper strategies 		Creating innovative solutions for challeng es faced by custom ers supporting socia infrastructure		
Respond to human rights issues, demands for supply chain management, etc.	 Loss of public trust due to human rights violations Loss of trust in business partners 	 Gain social credibility through appropriate human rights initiatives 		Strengthening globa governance		

Materialities and KPIs

Materialities Key Initiatives		KPIs		FY2021 Results	FY2022 Targets	FY2030 Goals	
	 Expand the development of decarbonization technologies such as electrification of machinery and hydrogen engines Develop highly efficient Fleet Management System Reduce CO₂ across the entire value chain Introduce renewable energy and systematically invest in high-efficiency facilities Provide optimal solutions for disaster prevention and mitigation, emergency response, and recovery and reconstruction 		Products (Scope 3)	CO ₂ Reduction (total): Compared toFY2010	-21.4%	-20.0%	-33.0
contributing to climate change mitigation and adaptation		CO2 Reduction	Production (Scope 1 + 2)	CO ₂ Reduction (total): Compared toFY2010	-27.1%	-25.0%	-45.0
			Value Chain	Reduce CO ₂ via used equipment, parts remanufacturing	19,686t	23,800t	Minimize environmental loa across the entire value cha
		Disaster-response, recovery, reconstruction support		Convert to a recycling- oriented business model	114	155	Partnerships and support f major municipalities and industry groups
Convert to a recycling-oriented business model	 Expand parts remanufacturing business that performs on par with new products Develop branded used equipment that is well-maintained and include warranties Utilize data to differentiate in high-quality rental equipment 	Resource recycling		Waste reduction	7,868t	9,500t	Minimize environmental loa across the entire value cha
				Recycling rate (Japan)	83.9%	99.5%	Aiming for 99.5% or higher
				Water usage reduction (intensity): Compared to FY2010	-40.2%	-28.0%	Water reclamation advancements and minimization of impact on communities
		Parts remanufacturing business, used equipment business		Expand parts reclamation business sales revenue: Compared to FY2010	402%	420%	Spread the adoption of services that meet local needs
				Expand used equipment business sales revenue: Compared to FY2010	104%	280%	Spread the adoption of products that meet local needs
Create innovative solutions for challenges faced by customers, supporting social infrastructure	 Contribute to cooperative construction machinery, operation support systems, and site safety Expand machines, systems and solutions that improve construction efficiency Develop and provide labor-saving machines using unattended and robotized technology Reduce life cycle costs through stable machine operations 	Improve safety		Functions to reduce accidents caused by Hitachi Construction Machinery products	Develop operation support systems that contribute to reduced accidents	Create human- machine cooperative control technology	Contribute to zero overturn and fatal accidents
		Increase productivity		Number of ICT machines adopted at target work sites)	1,160 units (total; 3,704 work sites)	2,800 units (total; 5,000 worksites)	Standardize autonomous and labor-saving construction machinery
		Reducing life cycle costs		Adoption rate of machinery status management systems (ConSite)	72%	90%	Aim for zero downtime
		Research and development system		Research and development cost Ito sales ratio	2.5%	3.0%	3.0% or high
		Respect for Human Rights		Business and Human Rights e-learning course attendance	81.4%	100%	100
		Occupational Accidents		0 incidents (vs. prior year)	157% (vs. FY2020; Japan)	-50% (vs. FY2021; Japan)	Aim for 0 accidents
		Global Leadership		Leadership training attendance (global)	88% (cumulative)	100% (cumulative)	100% (cumulati
Strengthen global governance	 Respect human rights Global occupational safety and health management Develop diverse human resources locally and globally Establish fair sales partnerships Ensure management transparency Compliance 	Diversity		Ratio of women in managerial positions (global)	10.4% (male 14.9%)	9.4% (male 13.3%)	Aim for gender parity
				Ratio of local managers in general managerial positions at overseas group companies (global)	71%	72%	87
		Fair procurement		Conduct supplier sustainability survey	66%	Standardize to improve collection rates	Aim for 100% recovery through stable operations
		Eradicate co bribery	prruption and	Number of violations of corruption and bribery laws -	0	0	
		Corporate governance		Outside directors, female directors, non-Japanese directors	Outside directors: 4 out of 10 Women, non-Japanese: 2	Outside directors: More than one-third of all directors Women, non-Japanese directors: 2 or more in total	Toward a structure suitable for strengthening business and improving governance

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